## TESTING OF AGRICULTURAL MACHINES IN THE PHILIPPINES

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# The Philippines

Land area: 30 million hectares

**Agricultural: 9.7 million hectares** 

#### **Crops**:

Rice, Corn, Coconut,

Sugar Cane, Banana,

Pineapple, Cassava, Rubber,

Mango, Vegetables

Average landholding: less than 2 ha/farmer

**Total irrigable area : 3.126 million ha** 

**Climate: March to May, dry, hot season** 

June to October, wet season

November to February, cool and

fair weather



# Mechanization of various crops

Operation	Rice/Corn	Vegetable, legumes & rootcrops	Coconut/Fruits /Fiber crops	Sugarcane
Land preparation	Intermediate to high	Low		Intermediate to high
Planting/ transplanting	Low	Low	Low	Low to intermediate
Crop care/cultivation	Low	Low	Low	Low to high
Harvesting	Low	Low	Low	Low
Threshing/ shelling	Intermediate to high	Low (legumes)		
Cleaning		Low		
Drying	Low	Low (legumes)	Low	
Milling/ village leve processing	High	Low	Low	

## AGRICULTURAL MACHINERY TESTING AND EVALUATION CENTER

COLLEGE OF ENGINEERING AND AGRO-INDUSTRIAL TECHOLOGY University of the Philippines Los Baños

# BACKGROUND

- AMTEC was created in response to the need for an official testing agency for agricultural machinery to guide stakeholders in determining suitability of agricultural machinery under Philippine conditions.
- AMTEC was established in 1977 through a Memorandum of Agreement (MOA) between the Department of Agriculture (DA) and University of the Philippines at Los Baños (UPLB).
- AMTEC is administered by UPLB through the College of Engineering and Agro-Industrial Technology (CEAT).

"The AMTEC shall be the testing and evaluation arm of the DA. All agriculture and fisheries machinery to be acquired under the various programs and projects of the DA shall pass through testing by the AMTEC"

-Administrative Order No. 11, Series of 2001 of the DA

# AFMech Law 2013 (RA 10601)

Article 5, Section 18 of the AFMech Law stipulates that 'Agricultural and fisheries machinery and equipment to be sold in the market shall pass through testing and evaluation by AMTEC...'



# MANDATES

#### PRIMARY

To establish standard specifications, test procedures and performance indices for agricultural machinery.

To conduct testing and evaluation of agricultural machinery under established standards.



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# MANDATES

#### SECONDARY

To assess after-sales service capabilities of firms engaged in sales of agricultural machinery.

To publish and disseminate standards and test results.

To train students, technicians, engineers on standards development and testing of agricultural machinery.



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# OBJECTIVES OF TESTING

To establish
performance
characteristics of
agricultural and fishery
machines

 To establish the general status and trend of the performance of the agricultural and fishery machines

## METHODOLOGY OF TESTING AMTEC conducts tests based on the PAES



# Philippine Agricultural Engineering Standards

 Adopted by Board of Agricultural Engineering of PRC
Adopted by DA



PAES	
Classificatio	
n	
General	3
Production	68
machinery	
Postharvest	60
machinery	
Engineering materials	68
Agricultural	24
structures	
Slaughterhouse	
equipment	12
Total	209



# MACHINES TESTED

MACHINES	MACHINES TESTED (July 1977- October 2013)		
Prime Movers	820		
Irrigation Equipment	543		
Production Machinery	297		
Postharvest Equipment	673		
Grain Moisture Testers	15		
Electric Generator Set	2		
TOTAL	2350		

# MACHINES TESTED



#### MACHINES TESTED List of frequently tested machines by AMTEC Source: AMTEC Test Reports (2008 to 2014)

1. Engines (Diesel and Gasoline)	7. Rice Mills		
2. Pumps and Pumpsets	8. Combine Harvesters		
3. 4-Wheel Tractors	9. Biomass Shredders		
4. Hand Tractors	10. Biomass Furnace		
5. Corn Sheller/Huskers	11. Dryers		
6. Threshers			



#### **TESTING ACTIVITIES**



HAND TRACTORS



THRESHERS





#### **TESTING ACTIVITIES**





#### **TESTING ACTIVITIES**

COMBINE HARVESTERS



#### RECIRCULATING DRYERS FLAT BED DRYERS

#### **TESTING ACTIVITIES**





ngines

RESUL





## • Engines



Engines	Excellent	Passing	Fail	Breakdow	Total
				n	
Gasoline	55	58	48	7 (4.17%)	168
Engines	(32.7%)	(34.5%)	(28.6%)		
Air-cooled	38	24	16	2 (2.50%)	80
Diesel	(47.5%)	(30.0%)	(20.0%)		
Water-	140	61	13	14 (6.14%)	228
cooled	(61.4%)	(26.8%)	(5.70%0		
Diesel			L m		
Total	233	143	77	23	476

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#### Engines



Water-cooled diesel engines comparatively performed better than air-cooled diesel engine s and gasoline <u>engines.</u>



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#### Pumps





Based on construction, the non-self-priming centrifugal pumps had higher efficiencies compared to selfpriming.

The size of pumps is not related to efficiency.



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ğ

capacity

**Threshing** 

# RESULTS

## Rice threshers







## Fans and blowers











#### Fans and blowers

80 -1 - 2 - 3 70 - 4 - 5 60 6 7 8 Overall Efficiency, % - 9 - 10 - 12 -13 ······ Peak Efficiency Range (Axial) 20 10 0 150 200 250 300 0 50 100 350 400 450 500 Air Flow Rate, m<sup>3</sup>/min

**Overall Efficiency of Different Blower Tested by AMTEC** 



• Fans and blowers Peak efficiency range of axial flow fan is between 67%-72% but AMTEC test results showed that no axial flow fan performed higher than 25% peak efficiency.

The centrifugal fan also performed badly at 38% peak efficiency while the industrial fan data showed peak efficiency range of

69-75%.



# RESULTS • 6-ton flat bed dry





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## RESULTS • 6-ton flat bed dry

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Based on findings, further improvement of dryer design based on blower configuration, materials used, capacity, flexibility, and usability of the machine to the intended user are essential.

 In addition, there is also a necessity for the retooling and retraining of operators.



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# SIGNIFICANCE

#### THE TESTING ACTIVITY

Gives objective and systematic assessment of the actual machine performance.

Serves as requirement in procurement process of DA and DAR.

Safeguards interest of farmers.

Improves machine supplied to the market.



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# INFO DISSEMINATION

Presentations of scientific papers on meetings, conferences, and conventions

Publications of technical papers in popular journals

Trainings on testing and evaluation of agricultural and fishery machines

# PROBLEMS

- Lack of permanent technical staff
- Old laboratory and field test equipment
- Increasing workload

# ...and proposed solutions

- Strengthening of AMTEC:
  - . Recruitment of new staff
  - Acquisition of new equipment
  - . Work towards obtaining competency level (ISO 17025)

# ...and proposed solutions

 Establishment of satellite testing centers



# CONCLUSION

 The Government recognizes the importance of agricultural and fishery machinery testing, thus, AFMech Law (RA 10601) of 2013 stipulates the strengthening of AMTEC and supports the establishment of satellite testing centers.

# CONCLUSION

 As member of Asia Pacific Network for Testing of Agricultural Machinery (ANTAM), AMTEC takes part in the harmonization of the testing codes and standards of agricultural and fishery machineries.

